

Work Order ID 98129

Thursday, March 07, 2013 11:23:06 AM

98129

Page 1

Item ID: D3205-3

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Back Plate

Stop

NS2

Start Date: 3/7/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/23/2013 Req'd Qty: 1.00

1

Customer:

Reference: REWORK TO REV C

Approvals: Process Plan: *MF*

Date: *13-3-7*

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3205

Rev C

190

0.00

190

Mill Conv

Memo

0.00

Conventional Milling Machine

PULL FROM STOCK D3205-3 AND REWORK TO REV C DRAWING

AD
MVP 13/03/08

200

QC5- Inspect part completeness to step on W/O

0.00

200

QC

Memo

0.00

Quality Control

① 13-03-03

DA
09
2-89

210

Identify as per dwg & Stock Location: *ST*

0.00

210

Packaging

Memo

0.00

Packaging

203

13/3/11

Work Order ID 98129***98129***

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Thursday, March 07, 2013 11:23:06 AM

Item ID: D3205-3

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Back Plate

Start Date: 3/7/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/23/2013 Req'd Qty: 1.00

1

Customer:

Reference: REWORK TO REV C

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

220

QC21- Final Inspection - Work Order Release

0.00

220

QC

Memo

0.00

Quality Control

MLJ 13-03-11

13-03-11

Picklist Print

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Page 1

Work Order ID: 98129

Parent Item: D3205-3

Parent Item Name: Back Plate

Start Date: 3/7/2013

Required Date: 3/23/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP B05.01.31 Revised Step 10KJ/JLM
23 JLM VERIFIED BY:EC

IPP REV:C AS PER REV B 12-03-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3205-3 Back Plate		Manufactured	No				Each	5.0000		1			

Location

Loc Qty

Loc Code

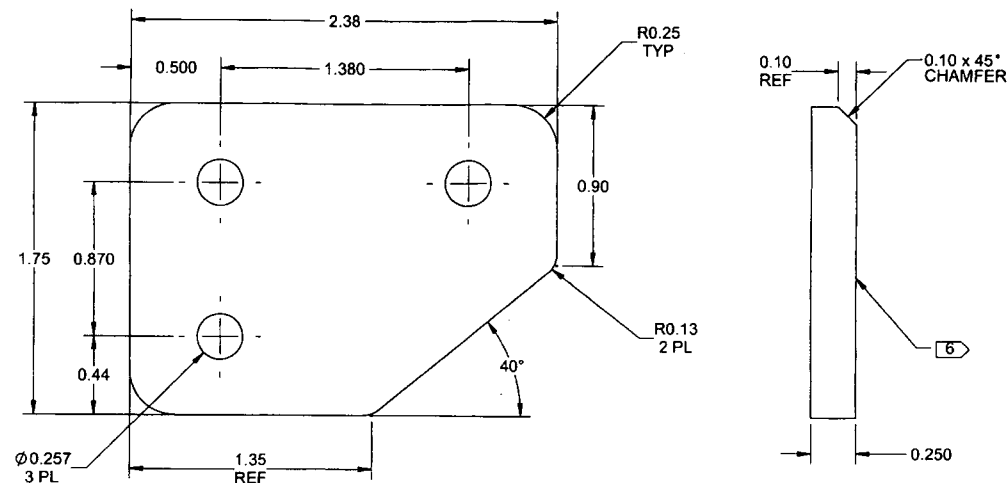
ST203

5

88603

5

1 X 69626
MF
1337
Ⓟ



D3205-3 BACK PLATE

#98129

RELEASED
2013-02-07

NOTES:

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GREY SANTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.09 lbs

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	SFM	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3205	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BRACKET	NTS
DATE	12.12.24	COPYRIGHT © 2004 BY DART AEROSPACE LTD	
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